

Understanding Distillation Using Column Profile Maps

Learn how to develop optimal steady-state designs for distillation systems As the search for new energy sources grows ever more urgent, distillation remains at the forefront among separation methods in the chemical, petroleum, and energy industries. Most importantly, as renewable sources of energy and chemical feedstocks continue to be developed, distillation design and control will become ever more important in our ability to ensure global sustainability. Using the commercial simulators Aspen Plus® and Aspen Dynamics®, this text enables readers to develop optimal steady-state designs for distillation systems. Moreover, readers will discover how to develop effective control structures. While traditional distillation texts focus on the steady-state economic aspects of distillation design, this text also addresses such issues as dynamic performance in the face of disturbances. Distillation Design and Control Using Aspen Simulation introduces the current status and future implications of this vital technology from the perspectives of steady-state design and dynamics. The book begins with a discussion of vapor-liquid phase equilibrium and then explains the core methods and approaches for analyzing distillation columns. Next, the author covers such topics as: Setting up a steady-state simulation Distillation economic optimization Steady-state calculations for control structure selection Control of petroleum fractionators Design and control of divided-wall columns Pressure-compensated temperature control in distillation columns Synthesizing four decades of research breakthroughs and practical applications in this dynamic field, Distillation

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Design and Control Using Aspen Simulation is a trusted reference that enables both students and experienced engineers to solve a broad range of challenging distillation problems. After an overview of the fundamentals, limitations, and scope of reactive distillation, this book uses rigorous models for steady-state design and dynamic analysis of different types of reactive distillation columns and quantitatively compares the economics of reactive distillation columns with conventional multi-unit processes. It goes beyond traditional steady-state design that primarily considers the capital investment and energy costs when analyzing the control structure and the dynamic robustness of disturbances, and discusses how to maximize the economic and environmental benefits of reactive distillation technology.

The latest methodologies for the control of distillation processes Written by an expert with more than 30 years of industry experience, Distillation Control and Optimization: Operation Fundamentals through Software Control is filled with proven solutions to control problems in distillation processes. This authoritative guide discusses regulatory control and the development of advanced control systems such as multivariable predictive control. Realworld examples of commercial units analyzed using the results of rigorous simulation models are included. Detailed diagrams illustrate the proven methods presented in this practical resource. **COVERAGE INCLUDES:** Two-product columns Multiproduct columns Liquid and vapor sidestream columns Column operating pressure Column capacity and efficiency Two-product column basic control Two-product column quality control Disturbances to the column Multiproduct column control Crude oil fractionators control Multivariable predictive control technology Inferentials in distillation Quality estimators of refinery distillation products Multistage separation processes are essentially the heart and soul of the petroleum,

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petrochemical, and chemical industries. They yield products as common as gasoline and plastics and those as specialized as medical-grade pharmaceuticals. Predicting the Performance of Multistage Separation Processes provides chemical engineers with solid information and insights into these processes. It reaches beyond fundamental principles to focus on intuitive understanding and practical interpretation. To that end, it presents numerous examples from a variety of applications, effectively demonstrating the performance of processes under varying conditions and the relationship among the different operating variables. With major advances in computational techniques for solving complex multistage separation equations, a variety of simulation programs have emerged that allow accurate and efficient prediction of multistage separation processes. These are valuable and effective tools, but are often hampered by a lack of understanding of the fundamentals and limitations of prediction techniques. The author addresses these problems and pursues a strategy that decouples the discussion of conceptual analysis and the computational techniques. Although Dr. Khoury presents mathematical methods in detail, he gives special attention to keeping the practical interpretation of the models in focus and emphasizes intuitive understanding. He applies graphical techniques and shortcut methods wherever possible and includes industrial practice heuristics about the ranges of operating variables that will work. With its updates and the addition of more than 100 new applications problems and solutions, Predicting the Performance of Multistage Separation Processes, Second Edition is ideal for a methodical study of separation processes and as a reference for the fundamental principles and shortcuts useful to the working professional.

Computer-aided process engineering (CAPE) plays a key design and operations role in the

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process industries, from the molecular scale through managing complex manufacturing sites. The research interests cover a wide range of interdisciplinary problems related to the current needs of society and industry. ESCAPE 23 brings together researchers and practitioners of computer-aided process engineering interested in modeling, simulation and optimization, synthesis and design, automation and control, and education. The proceedings present and evaluate emerging as well as established research methods and concepts, as well as industrial case studies. Contributions from the international community using computer-based methods in process engineering Reviews the latest developments in process systems engineering Emphasis on industrial and societal challenges

This book contains papers presented at the 14th European Symposium on Computer Aided Process Engineering (ESCAPE-14). The ESCAPE symposia bring together scientists, students and engineers from academia and industry, who are active in the research and application of Computer Aided Process Engineering. The objective of ESCAPE-14 is to highlight the use of computers and information technology tools on five specific themes: 1. Product and Process Design, 2. Synthesis and Process Integration, 3. Process Control and Analysis, 4. Manufacturing & Process Operations, 5. New Challenges in CAPE. - Provides this year's comprehensive overview of the current state of affairs in the CAPE community - Contains reports from the frontiers of science by the field's most respected scientists - Special Keynote by Professor Roger Sargent, Long Term Achievement CAPE Award winner Hardbound. In addition to the three main themes: chemical reactors, distillation columns, and batch processes this volume also addresses some of the new trends in dynamics and control methodology such as model based predictive control, new methods for identification of

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dynamic models, nonlinear control theory and the application of neural networks to identification and control. Provides a useful reference source of the major advances in the field. Distillation: Operation and Applications—winner of the 2015 PROSE Award in Chemistry & Physics from the Association of American Publishers—is a single source of authoritative information on all aspects of the theory and practice of modern distillation, suitable for advanced students and professionals working in a laboratory, industrial plants, or a managerial capacity. It addresses the most important and current research on industrial distillation, including all steps in process design (feasibility study, modeling, and experimental validation), together with operation and control aspects. This volume features an extra focus on distillation applications. Winner of the 2015 PROSE Award in Chemistry & Physics from the Association of American Publishers Practical information on the newest development written by recognized experts Coverage of a huge range of laboratory and industrial distillation approaches Extensive references for each chapter facilitates further study

This work contains the proceedings of the Distillation and Absorption conference, which happens every 5 years. This collection of 100 contributions spanning 23 countries showcase the newest and best distillation and absorption technologies which cover a broad range of fundamental and applied aspects of the technology. To address these aspects, the contributions have been put into seven themes: modelling and simulation (steady-state, dynamic and CFD); energy efficiency and sustainability; equipment design and operation; integrated, hybrid and novel

processes; process troubleshooting and handling operational problems; control and operation; and basic data.

Part I: Process design -- Introduction to design -- Process flowsheet development -- Utilities and energy efficient design -- Process simulation -- Instrumentation and process control -- Materials of construction -- Capital cost estimating -- Estimating revenues and production costs -- Economic evaluation of projects -- Safety and loss prevention -- General site considerations -- Optimization in design -- Part II: Plant design -- Equipment selection, specification and design -- Design of pressure vessels -- Design of reactors and mixers -- Separation of fluids -- Separation columns (distillation, absorption and extraction) -- Specification and design of solids-handling equipment -- Heat transfer equipment -- Transport and storage of fluids.

Abstract: "Researchers have begun to study a batch column with simultaneous top and bottom products, sometimes called a middle vessel column. The column is similar to a continuous column in that it has both rectifying and stripping sections. However, instead of a feed tray, the middle vessel column has a tray with a large holdup that acts like the still pot. Meski et al. (1993) showed that this column has several advantages over the rectifying and stripping batch columns including faster processing times and increased separation flexibility. We show

that one can identify the feasible product and possible column profile regions for the batch rectifier, stripper and middle vessel columns using methods developed for continuous distillation. Extractive distillation has been used for continuous and rectifying batch columns in separating azeotropic mixtures by feeding an extractive agent, normally a high boiler, near the top of the column. Using insights developed for continuous distillation, we compare extractive distillation using the batch rectifier and middle vessel column and show that these columns can theoretically recover all of the pure distillate product from an azeotropic feed. However, the batch rectifier requires a still pot of infinite size. It is possible to 'steer' the still pot composition in the middle vessel column by adjusting column parameters such as the product and extractive agent flow rates. This steering enables the middle vessel theoretically to recover all of the distillate product without the need for an infinite still pot."

Contains proceedings from the 8th International Symposium on Process Systems Engineering (PSE), which brought together the global community of process systems engineering researchers and practitioners involved in the creation and application of computing based methodologies for planning, design, operation, control, and maintenance of chemical processes. Contains proceeding from the 8th International Symposium on Process Systems Engineering Conference

theme for PSE 2003 is 'supporting business decision making'

This Proceedings contains papers presented at the sixth IFAC Symposium on Dynamics and Control of Chemical Processes (DYCOPS 2001), which was held on Jeju Island, Korea, on June 4-6, 2001. The triennial DYCOPS symposium is one of IFAC's highest-profile regular events, and has established an enviable reputation for quality. The reputation and coverage of DYCOPS ensures that these events always provide a comprehensive showcase of the best and latest research into all aspects of process control. DYCOPS-6 had as its theme "Bridging Engineering with Science," and explored how the process control community should react to wider developments in chemical engineering research, where molecular-level phenomena and product design as related to materials and biotechnology are becoming increasingly important. Featuring papers by many of the world's leading experts in process control, the Proceedings of DYCOPS-6 form an indispensable resource for process control engineers and for chemical engineers seeking to understand the latest developments in chemical process control. Altogether over 100 papers are presented, on topics such as batch process control, model predictive control, control of distillation columns, fault detection, and many others.

The 10th International Symposium on Process Systems Engineering, PSE'09, will

be held in Salvador-Bahia, Brazil on August 16-20, 2009. The special focus of PSE 2009 is Sustainability, Energy and Engineering. PSE 2009 is the tenth in the triennial series of international symposia on process systems engineering initiated in 1982. The meeting is brings together the worldwide PSE community of researchers and practitioners who are involved in the creation and application of computing-based methodologies for planning, design, operation, control and maintenance of chemical and petrochemical process industries. PSE'09 will look at how the PSE methods and tools can support sustainable resource systems and emerging technologies in the areas of green engineering: environmentally conscious design of industrial processes. PSE methods and tools support: - sustainable resource systems - emerging technologies in the areas of green engineering - environmentally conscious design of industrial processes

THE FIRST BOOK OF ITS KIND ON DISTILLATION TECHNOLOGY The last half-century of research on distillation has tremendously improved our understanding and design of industrial distillation equipment and systems. High-speed computers have taken over the design, control, and operation of towers. Invention and innovation in tower internals have greatly enhanced tower capacity and efficiency. With all these advances, one would expect the failure rate in distillation towers to be on the decline. In fact, the opposite is the case: the tower

failure rate is on the rise and accelerating. Distillation Troubleshooting collects invaluable hands-on experiences acquired in dealing with distillation and absorption malfunctions, making them readily accessible for those engaged in solving today's problems and avoiding tomorrow's. The first book of its kind on the distillation industry, the practical lessons it offers are a must for those seeking the elusive path to trouble-free distillation. Distillation Troubleshooting covers over 1,200 case histories of problems, diagnoses, solutions, and key lessons. Coverage includes: * Successful and unsuccessful struggles with plugging, fouling, and coking * Histories and prevention of tray, packing, and internals damage * Lessons taught by incidents and accidents during shutdowns, commissioning, and abnormal operation * Troubleshooting distillation simulations to match the real world * Making packing liquid distributors work * Plant bottlenecks from intermediate draws, chimney trays, and feed points * Histories of and key lessons from explosions and fires in distillation towers * Prevention of flaws that impair reboiler and condenser performance * Destabilization of tower control systems and how to correct it * Discoveries from shutdown inspections * Suppression of foam and accumulation incidents A unique resource for improving the foremost industrial separation process, Distillation Troubleshooting transforms decades of hands-on experiences into a handy reference for

professionals and students involved in the operation, design, study, improvement, and management of large-scale distillation.

With the growing emphasis on enhancing the sustainability and efficiency of industrial plants, process integration and intensification are gaining additional interest throughout the chemical engineering community. Some of the hallmarks of process integration and intensification include a holistic perspective in design, and the enhancement of material and energy intensity. The techniques are applicable for individual unit operations, multiple units, a whole industrial facility, or even a cluster of industrial plants. This book aims to cover recent advances in the development and application of process integration and intensification. Specific applications are reported for hydraulic fracturing, palm oil milling processes, desalination, reactive distillation, reaction network, adsorption processes, herbal medicine extraction, as well as process control.

A complete reference for fermentation engineers engaged in commercial chemical and pharmaceutical production, *Fermentation and Biochemical Engineering Handbook* emphasizes the operation, development and design of manufacturing processes that use fermentation, separation and purification techniques. Contributing authors from companies such as Merck, Eli Lilly, Amgen and Bristol-Myers Squibb highlight the practical aspects of the processes—data collection, scale-up parameters, equipment

selection, troubleshooting, and more. They also provide relevant perspectives for the different industry sectors utilizing fermentation techniques, including chemical, pharmaceutical, food, and biofuels. New material in the third edition covers topics relevant to modern recombinant cell fermentation, mammalian cell culture, and biorefinery, ensuring that the book will remain applicable around the globe. It uniquely demonstrates the relationships between the synthetic processes for small molecules such as active ingredients, drugs and chemicals, and the biotechnology of protein, vaccine, hormone, and antibiotic production. This major revision also includes new material on membrane pervaporation technologies for biofuels and nanofiltration, and recent developments in instrumentation such as optical-based dissolved oxygen probes, capacitance-based culture viability probes, and in situ real-time fermentation monitoring with wireless technology. It addresses topical environmental considerations, including the use of new (bio)technologies to treat and utilize waste streams and produce renewable energy from wastewaters. Options for bioremediation are also explained. Fully updated to cover the latest advances in recombinant cell fermentation, mammalian cell culture and biorefinery, along with developments in instrumentation

Industrial contributors from leading global companies, including Merck, Eli Lilly, Amgen, and Bristol-Myers Squibb Covers synthetic processes for both small and large molecules

Distillation: Fundamentals and Principles — winner of the 2015 PROSE Award in

Chemistry & Physics — is a single source of authoritative information on all aspects of the theory and practice of modern distillation, suitable for advanced students and professionals working in a laboratory, industrial plants, or a managerial capacity. It addresses the most important and current research on industrial distillation, including all steps in process design (feasibility study, modeling, and experimental validation), together with operation and control aspects. This volume features an extra focus on the conceptual design of distillation. Winner of the 2015 PROSE Award in Chemistry & Physics from the Association of American Publishers Practical information on the newest development written by recognized experts Coverage of a huge range of laboratory and industrial distillation approaches Extensive references for each chapter facilitates further study

Design and Synthesis of Membrane Separation Processes provides a novel method of design and synthesis for membrane separation. While the main focus of the book is given to gas separation and pervaporation membranes, the theory has been developed in such a way that it is general and valid for any type of membrane. The method, which uses a graphical technique, allows one to calculate and visualize the change in composition of the retentate (non-permeate) phase. This graphical approach is based on Membrane Residue Curve Maps. One of the strengths of this approach is that it is exactly analogous to the method of Residue Curve Maps that has proved so successful in distillation system synthesis and design.

This book includes papers presented at ESCAPE-10, the 10th European Symposium on Computer Aided Process -Engineering, held in Florence, Italy, 7-10th May, 2000. The scientific program reflected two complementary strategic objectives of the 'Computer Aided Process Engineering' (CAPE) Working Party: one checked the status of historically consolidated topics by means of their industrial application and their emerging issues, while the other was addressed to opening new windows to the CAPE audience by inviting adjacent Working Parties to co-operate in the creation of the technical program. The former CAPE strategic objective was covered by the topics: Numerical Methods, Process Design and Synthesis, Dynamics & Control, Process Modeling, Simulation and Optimization. The latter CAPE strategic objective derived from the European Federation of Chemical Engineering (EFCE) promotion of scientific activities which autonomously and transversely work across the Working Parties' terms of references. These activities enhance the exchange of the know-how and knowledge acquired by different Working Parties in homologous fields. They also aim to discover complementary facets useful to the dissemination of tools and of novel procedures. As a consequence, the Working Parties 'Environmental Protection', 'Loss Prevention and Safety Promotion' and 'Multiphase Fluid Flow' were invited to assist in the organization of sessions in the area of: A Process Integrated Approach for: Environmental Benefit, Loss Prevention and Safety, Computational Fluid Dynamics. A total of 473 abstracts from all over the world were evaluated by the International Scientific Committee. Out of

them 197 have been finally selected for the presentation and reported into this book. Their authors come from thirty different countries. The selection of the papers was carried out by twenty-eight international reviewers. These proceedings will be a major reference document to the scientific and industrial community and will contribute to the progress in Computer Aided Process Engineering.

This book describes the current state of the art in the retrofit of existing distillation processes using advanced distillation techniques. Highlighting concept and practical application rather than theory, it emphasizes the use of advanced process integration and intensification techniques, such as multi-effect distillation, heat pump assisted distillation, thermally coupled distillation, dividing wall column, reactive distillation, and innovative hybrid systems. As a thermal separation method, distillation is one of the most important and widely used technologies in the chemical process industry. While it has many advantages, one major drawback is its large energy requirement, which can significantly influence overall plant profitability. The increasing cost of energy has forced industry to reduce its energy requirement, but simultaneously there has been a need to increase capacity and output due to heightened demand. To accomplish this, the retrofit of distillation processes to increase efficiency and output has become a crucial issue. This book describes the use of advanced process integration and process intensification techniques to carry out effective distillation retrofit. Written by leading researchers in distillation process, process integration, process intensification, and

process retrofit, the book presents a comprehensive review of contemporary advanced distillation techniques which can be employed in grass-root systems and retrofit. It is a valuable source of information for undergraduate and postgraduate students of chemical engineering, practicing process designers and chemical engineers.

The batch distillation process has existed for many centuries. It is perhaps the oldest technology for separating or purifying liquid mixtures and is the most frequently used separation method in batch processes. In the last 25 years, with continuous development of faster computers and sophisticated numerical methods, there have been many published works using detailed mathematical models with rigorous physical property calculations and advanced optimisation techniques to address several important issues, such as selection of column configurations, design, operation, off-cut recycling, use of batch distillation in reactive and extractive modes, etc. *Batch Distillation: Design and Operation* presents excellent, important contributions of many researchers from around the globe, including those of the author and his co-workers. *Chemical Engineering Design: Principles, Practice and Economics of Plant and Process Design* is one of the best-known and most widely adopted texts available for students of chemical engineering. The text deals with the application of chemical engineering principles to the design of chemical processes and equipment. The third edition retains its hallmark features of scope, clarity and practical emphasis, while providing the latest US codes and standards, including API, ASME and ISA design

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codes and ANSI standards, as well as coverage of the latest aspects of process design, operations, safety, loss prevention, equipment selection, and more. The text is designed for chemical and biochemical engineering students (senior undergraduate year, plus appropriate for capstone design courses where taken), and professionals in industry (chemical process, biochemical, pharmaceutical, petrochemical sectors). Provides students with a text of unmatched relevance for chemical process and plant design courses and for the final year capstone design course Written by practicing design engineers with extensive undergraduate teaching experience Contains more than 100 typical industrial design projects drawn from a diverse range of process industries NEW TO THIS EDITION Includes new content covering food, pharmaceutical and biological processes and commonly used unit operations Provides updates on plant and equipment costs, regulations and technical standards Includes limited online access for students to Cost Engineering's Cleopatra Enterprise cost estimating software

Issues in Environmental Economics, Engineering, and Technology: 2013 Edition is a ScholarlyEditions™ book that delivers timely, authoritative, and comprehensive information about Environmental Economics. The editors have built Issues in Environmental Economics, Engineering, and Technology: 2013 Edition on the vast information databases of ScholarlyNews.™ You can expect the information about Environmental Economics in this book to be deeper than what you can access

anywhere else, as well as consistently reliable, authoritative, informed, and relevant. The content of *Issues in Environmental Economics, Engineering, and Technology: 2013 Edition* has been produced by the world's leading scientists, engineers, analysts, research institutions, and companies. All of the content is from peer-reviewed sources, and all of it is written, assembled, and edited by the editors at ScholarlyEditions™ and available exclusively from us. You now have a source you can cite with authority, confidence, and credibility. More information is available at <http://www.ScholarlyEditions.com/>.

Presents the latest results of both academic and industrial research in the control, modelling and dynamics of two of the most fundamental constituents of all chemical engineering plant. Includes contributions on fixed-bed, gas-phase and tubular reactors, thermal cracking furnaces and distillation columns, related to applications in all major areas of chemical engineering, including petrochemicals and bulk chemical manufacture. Contains 51 papers.

Providing coverage of design principles for distillation processes, this text contains a presentation of process and equipment design procedures. It also highlights limitations of some design methods, and offers guidance on how to overcome them. Originally published in 2004, *Distillation Theory and Its Application to Optimal Design of Separation Units* presents a clear, multidimensional geometric representation of distillation theory that is valid for all distillation column types, splits, and mixtures. This

representation answers such fundamental questions as: what are the feasible separation products for a given mixture? What minimum power is required to separate a given mixture? What minimum number of trays is necessary to separate a given mixture at a fixed power input? This book is intended for students and specialists in the design and operation of separation units in the chemical, pharmaceutical, food, wood, petrochemical, oil-refining, and natural gas industries and for software designers.

Mineral Scales and Deposits: Scientific and Technological Approaches presents, in an integrated way, the problem of scale deposits (precipitation/crystallization of sparingly-soluble salts) in aqueous systems, both industrial and biological. It covers several fundamental aspects, also offering an applications' perspective, with the ultimate goal of helping the reader better understand the underlying mechanisms of scale formation, while also assisting the user/reader to solve scale-related challenges. It is ideal for scientists/experts working in academia, offering a number of crystal growth topics with an emphasis on mechanistic details, prediction modules, and inhibition/dispersion chemistry, amongst others. In addition, technologists, consultants, plant managers, engineers, and designers working in industry will find a field-friendly overview of scale-related challenges and technological options for their mitigation. Provides a unique, detailed focus on scale deposits, includes the basic science and mechanisms of scale formation Present a field-friendly overview of scale-related challenges and technological options for their mitigation Correlates chemical structure to performance

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Provides guidelines for easy assessment of a particular case, also including solutions

Includes an extensive list of industrial case studies for reference

With a focus on the fundamentals and strategies of distillation columns, this book covers the process variables for continuous distillation columns, as well as four basic control strategies and the typical cases in which they are used. The author defines the inlet and outlet streams and process variables for a distillation column and then explains the overall concept of the separation and purification that is performed.

Performance and product quality are described in terms of specification requirements, and tools and techniques for the optimization of quality performance are provided.

Figures and graphs are included within the reference to illustrate concepts.

Three important areas of process dynamics and control: chemical reactors, distillation columns and batch processes are the main topics of discussion and evaluation at the IFAC Symposium on Dynamics and Control of Chemical Reactors, Distillation Columns and Batch Processes (DYCORD '95). This valuable publication was produced from the latest in the series, providing a detailed assessment of developments of key technologies within the field of process dynamics and control.

Researchers share their pioneering graphical method for designing almost any distillation structure. Developed by the authors in collaboration with other researchers at the Centre of Material and Process Synthesis, column profile maps (CPMs) enable chemical engineers to design almost any distillation structure using novel graphical

techniques. The CPM method offers tremendous advantages over other design methods because it is generalized and not constrained to a particular piece of equipment. Understanding Distillation Using Column Profile Maps enables readers to understand, analyze, and design distillation structures to solve common distillation problems, including distillation by simple columns, side rectifiers and strippers, multiple feed columns, and fully thermally coupled columns. In addition, the book presents advanced topics such as reactive distillation, membrane permeation, and validation of thermodynamic models. For all these processes, the authors set forth easy-to-follow design techniques, solution strategies, and insights gained using CPMs. This book offers everything needed to fully understand and use CPMs as a design tool: Figures help readers understand how to use CPMs as design and optimization tools. Examples clearly illustrate how to solve specific problems using CPMs. Tutorials allow readers to explore key concepts through experimentation. Design and Optimization of Distillation Systems software package, developed for this book, enables readers to reproduce the examples in the book, follow the tutorials, and begin designing their own distillation systems. With its many examples and step-by-step tutorials, Understanding Distillation Using Column Profile Maps is recommended for students in chemical engineering in advanced undergraduate and graduate courses. The book also provides new practical techniques that can be immediately applied by chemical engineering professionals in industry.

Proceedings of the European Control Conference 1993, Groningen, Netherlands, June 28 – July 1, 1993

This volume presents reports from the 1997 conference, held in Maastricht, Netherlands. The papers, covering a broad range of topics from the estimation of physical properties to the design and performance of contacting trays, demonstrate the high rate of advance in technology.

This book is essential reading for scientists and students interested in both organic and inorganic chemical technology. The authors cover the production of chemical reagents as well as trends from adjacent fields including biotechnology and process simulation. Chemical Technologies and Processes is of interest to chemical engineers, materials scientists, as well as chemists in both academia and industry.

Comprehensive Energy Systems provides a unified source of information covering the entire spectrum of energy, one of the most significant issues humanity has to face. This comprehensive book describes traditional and novel energy systems, from single generation to multi-generation, also covering theory and applications. In addition, it also presents high-level coverage on energy policies, strategies, environmental impacts and sustainable development. No other published work covers such breadth of topics in similar depth. High-level

sections include Energy Fundamentals, Energy Materials, Energy Production, Energy Conversion, and Energy Management. Offers the most comprehensive resource available on the topic of energy systems Presents an authoritative resource authored and edited by leading experts in the field Consolidates information currently scattered in publications from different research fields (engineering as well as physics, chemistry, environmental sciences and economics), thus ensuring a common standard and language Intensified processes have found widespread application in the chemical and petrochemical industries. The use of intensified systems allows for a reduction of operating costs and supports the “greening” of chemical processes. However, the design of intensified equipment requires special methodologies. This book describes the fundamentals and applications of these design methods, making it a valuable resource for use in both industry and academia.

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